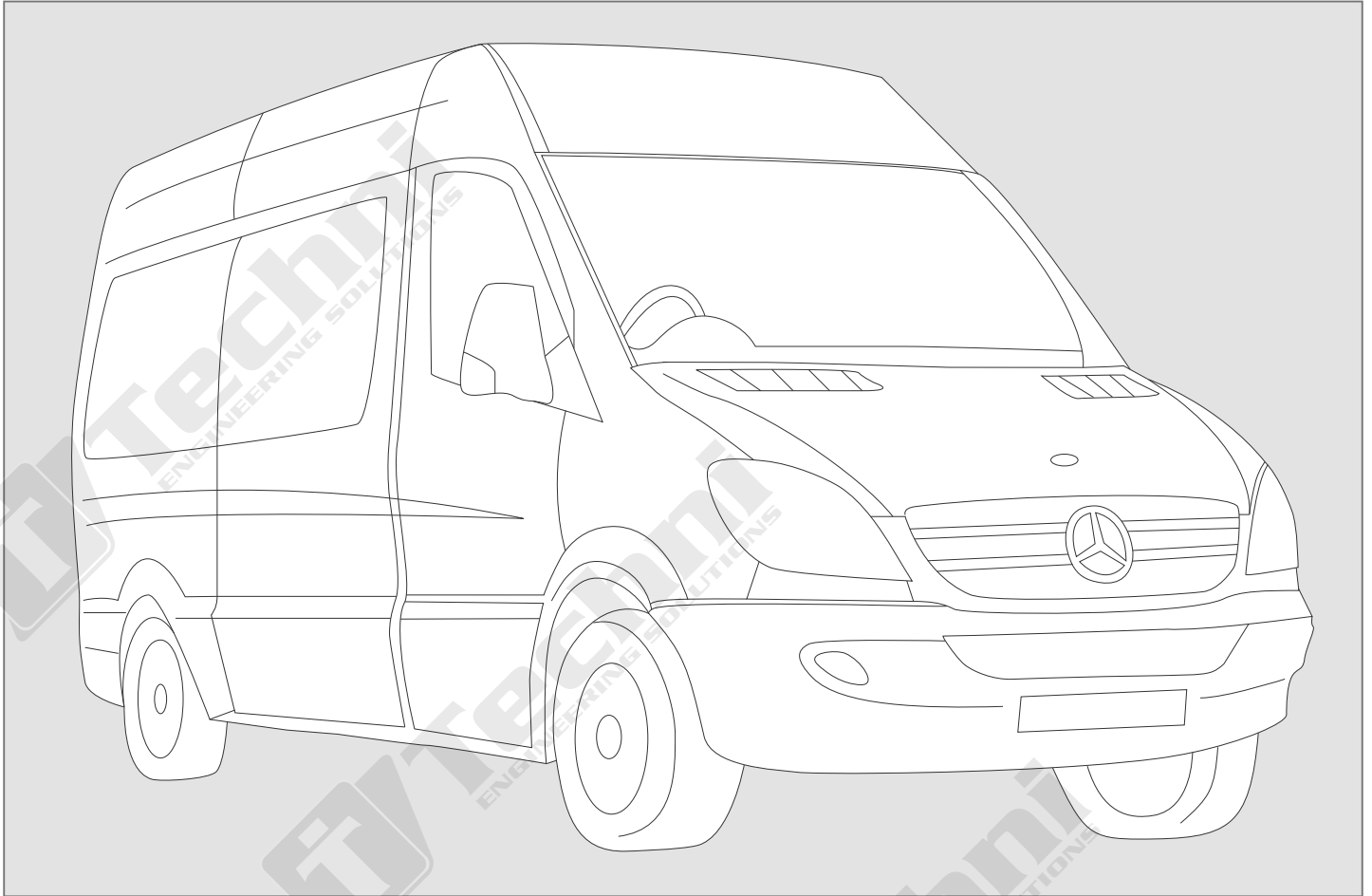


Einbauanleitung | Manuel d'instruction de montage | Manuale di istruzioni per l'installazione
Manual de instrucciones de instalación montaje

Fitting
Instruction
Fitting
Instruction
Manual

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VEHICLE INFORMATION

| | |
|----------------|--|
| Manufacturer | Mercedes Benz |
| Make | Sprinter |
| Model | 209, 211, 213, 215, 309 311, 313, 315, 411, 415 509, 511, 515 CDI |
| Engine CC | 2148cc 4cyl |
| Engine Details | OM646 DELA 65KW/88PS OM646 DELA80KW/109PS OM646 DELA 95KW/129PP OM646 110KW/150PS |
| Year | 05.06>10.09 |
| Chassis Nos. | N/A |
| LHD | YES |
| RHD | YES |
| PAS | YES |
| A/C | NO |
| Voltage | 12v |

ADAPTER KIT DETAILS

| | |
|----------------------|-----------------------------------|
| Adapter Kit Part No. | 0500.3312 |
| Description | Standard Kit |
| Compressor RPM | 4449 @ Max Engine Power Output |
| Fitting Time | 35 Minutes |
| Suction Fitting | 90° |
| Discharge Fitting | 90° |
| Belt Type | 6PK 2300 |
| Belt Part No. | 0820.1301 |

COMPATIBLE COMPRESSORS

| SELTEC | TM-13 HS | TM15-HS | TM16-HS |
|-------------|-----------|-----------|-----------|
| Comp No | 0381.0202 | 0381.0002 | 0381.0312 |
| Seltec No. | 488-45120 | 488-45120 | 488-46134 |
| Mounting | Ear | Ear | Ear |
| Rotor | 8PV | 8PV | 8PV |
| Armature | 3E | 3E | 3E |
| Diameter | 123 | 123 | 123 |
| Voltage | 12 | 12 | 12 |
| Orientation | V | V | V |
| Fitting | 3/4 x 7/8 | 3/4 x 7/8 | 3/4 x 7/8 |
| Manifold | Bolt | Bolt | Bolt |

| QUE | QP13-HD | QP15-HD | QP16-HD |
|-------------|-----------|-----------|-----------|
| Comp No | 0391.0202 | 0391.0002 | 0391.0312 |
| Que No. | QP15-1302 | QP15-1171 | QP16-1581 |
| Mounting | Ear | Ear | Ear |
| Rotor | 8PV | 8PV | 8PV |
| Armature | 3E | 3E | 3E |
| Diameter | 123 | 123 | 123 |
| Voltage | 12 | 12 | 12 |
| Orientation | V | V | V |
| Fitting | 3/4 x 7/8 | 3/4 x 7/8 | 3/4 x 7/8 |
| Manifold | Bolt | Bolt | Bolt |

| SANDEN | SD5H09 | SD5H14 | SD5H15 |
|-------------|--------|-----------|-----------|
| Comp No | - | 0300.0461 | 0300.2001 |
| Sanden No | - | 6629 | 8026 |
| Mounting | - | Ear | Ear |
| Rotor | - | 7PV | 6PV |
| Armature | - | SL | SL |
| Diameter | - | 124 | 125 |
| Voltage | - | 12 | 12 |
| Orientation | - | V | V |
| Fitting | - | 3/4 x 7/8 | 3/4 x 7/8 |

Notes

| |
|--|
| |
|--|

COMPRESSOR KIT CONFIGURATIONS

| PART NUMBER | COMPRESSOR KIT PART NOS | | | | | | DESCRIPTION | QTY. |
|-------------|-------------------------|-----------|-----------|-----------|-----------|-----------|--|------|
| | 0513.3312 | 0515.3312 | 0516.3312 | 0593.3312 | 0595.3312 | 0596.3312 | | |
| 0381.0202 | ● | | | | | | TM13 Ear Mount 8PV 3E 123 12V V 3/4 x 7/8 Bolt | 1 |
| 0381.0002 | | ● | | | | | TM15 Ear Mount 8PV 3E 123 12V V 3/4 x 7/8 Bolt | 1 |
| 0381.0312 | | | ● | | | | TM16 Ear Mount 8PV 3E 123 12V V 3/4 x 7/8 Bolt | 1 |
| 0391.0152 | | | | ● | | | QP13 Ear Mount 8PV 3E 123 12V V 3/4 x 7/8 Bolt | 1 |
| 0391.0002 | | | | | ● | | QP15 Ear Mount 8PV 3E 123 12V V 3/4 x 7/8 Bolt | 1 |
| 0391.0312 | | | | | | ● | QP16 Ear Mount 8PV 3E 123 12V V 3/4 x 7/8 Bolt | 1 |

● = Additional parts to standard kits.

FOREWORD

- The purpose of this manual is to facilitate the installation of a direct drive compressor. The information given is merely instructive, should any complications arise contact the Technical department. The manufacturer's warranty does not cover any problems caused by defective installation or alterations made unless authorised. The manufacturer shall not be responsible for any injury, damage or loss caused directly or indirectly as a result of using this manual or the information contained within it.

1 SAFETY MEASURES:

Before fitting the Compressor adapter drive kit, ensure the following for damage:

- Inner and outer trim and body work
- Engine idle pace
- Check all the vehicle functions

Check list:

- Ensure that the right kit has been selected
- Before installing, check that all the correct pieces are present; also ensure that there are no missing or broken pieces
- When fitting, make sure the vehicle is properly protected against damage.

Installation apparatus

- Calibrated torque wrench
- Hand service tools
- Protective covers and shields

2 PRECAUTIONS

- Detach the battery negative lead.
- Torque all bolts where stated using a calibrated torque wrench.
- Take extreme care with moving parts.
- Remove the vehicle's ignition key and keep it with you.
- Wear eye safeguards and to make sure that liquid refrigerant never touches your skin

Caution: Measures must be followed accurately to steer clear of the possibility of damage to individuals

Warning: This calls awareness to actions which must be pursued to avoid damage to the components.

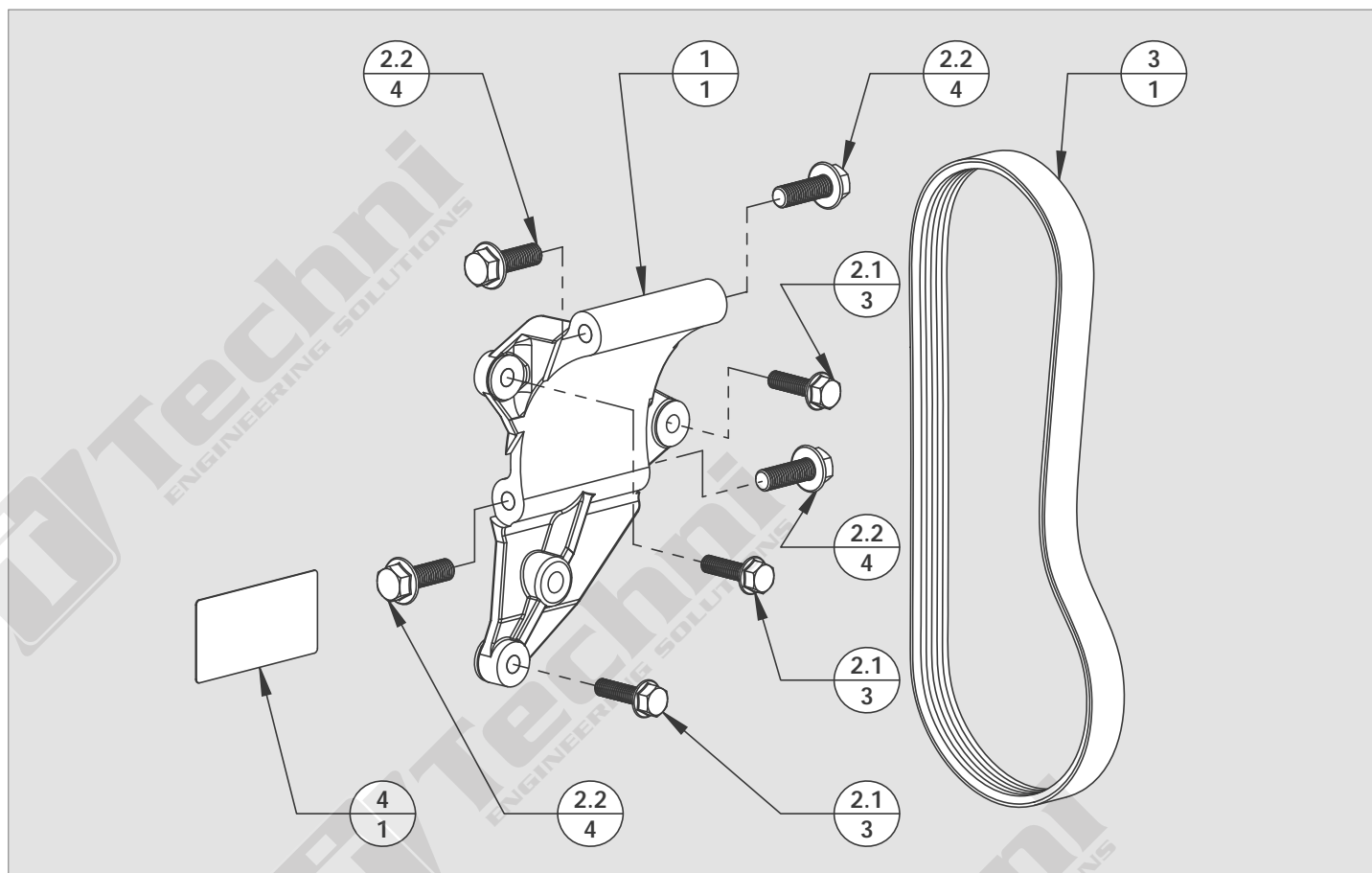
NB: This calls awareness to make the job easier or gives useful information.

STANDARD FASTENER TORQUE VALUES

- In the absence of specific torque values detailed in this fitting instruction manual, the following chart can be used as a guide to the maximum safe torque for specific size and grade of fastener.

| STRENGTH | 4.8 | | 8.8 | | 10.9 | | 12.9 | |
|-------------|------------|-----|------------|-----|------------|-----|------------|-----|
| | Max Torque | | Max Torque | | Max Torque | | Max Torque | |
| Dia / Pitch | lb.ft | Nm | lb.ft | Nm | lb.ft | Nm | lb.ft | Nm |
| M5 x 0.80 | 2 | 3 | 4.5 | 6 | 6.5 | 9 | 7.5 | 10 |
| M6 x 1.00 | 4 | 5.5 | 7.5 | 10 | 11 | 15 | 13 | 18 |
| M8 x 1.25 | 10 | 13 | 18 | 25 | 26 | 35 | 33 | 45 |
| M10 x 1.25 | 20 | 27 | 39 | 53 | 57 | 78 | 66 | 90 |
| M10 x 1.50 | 18 | 25 | 37 | 50 | 55 | 73 | 63 | 86 |
| M12 x 1.75 | 33 | 45 | 63 | 85 | 97 | 130 | 111 | 150 |
| M14 x 2.00 | 55 | 75 | 103 | 140 | 151 | 205 | 177 | 240 |
| M16 x 2.00 | 85 | 115 | 159 | 215 | 232 | 315 | 273 | 370 |

PARTS VIEW



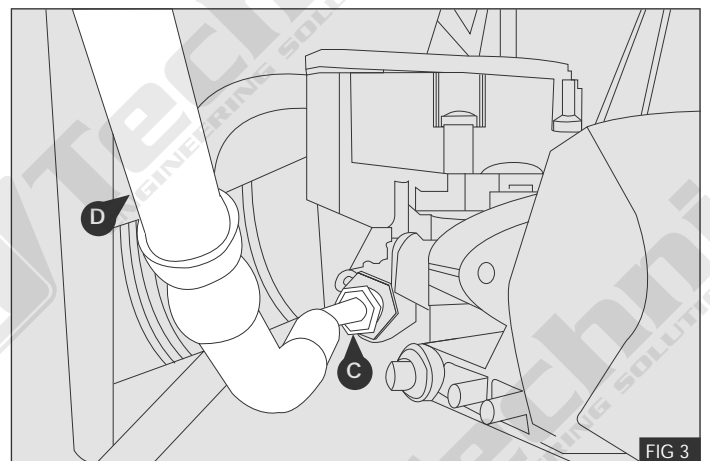
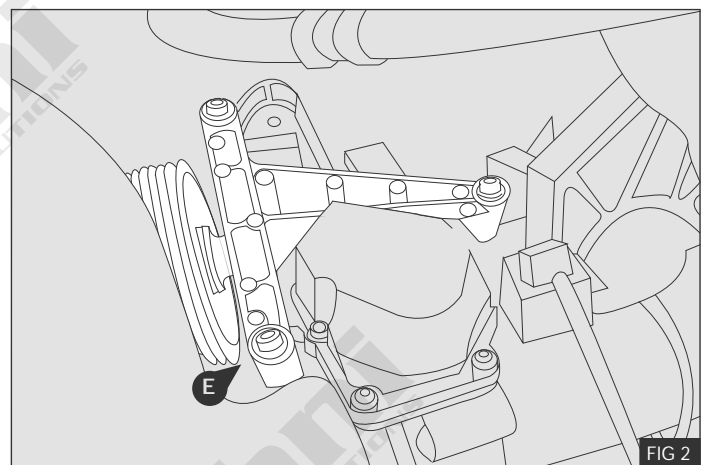
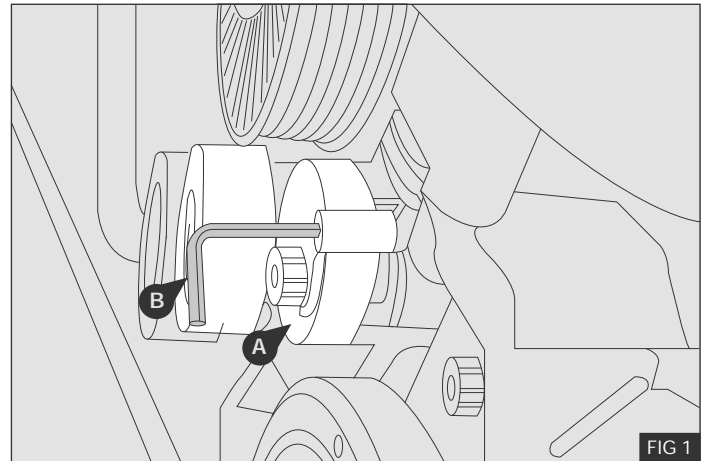
| ITEM | PART NO. | DESCRIPTION | QTY. | COMMENTS |
|------|-----------|---|------|-----------|
| 1 | 0440.2203 | Compressor Mount Bracket | 1 | - |
| 2 | 0290.3322 | Fastener Pack | 1 | Not shown |
| 2.1 | 2704.0091 | Hexagon flange bolt Durlok - M8 x 30 : 1.25 - 12.9 | 3 | - |
| 2.2 | 2705.0491 | Hexagon flange bolt Durlok - M10 x 30 : 1.50 - 12.9 | 4 | - |
| 3 | 0820.1301 | Belt - Poly Groove 6PK 2300 | 1 | - |
| 4 | 2902.3312 | Belt Warning Label - 0500.3312 | 1 | - |
| 5 | 2901.3312 | Installation instructions - 0500.3312 | 1 | Not shown |

PRE INSTALLATION

N.B Prior to commencing work, please examine the instructions with care. The alphabetical symbols on the diagram relate to written instructions, numerical symbols relate to the parts listing.

Dismantle the following:

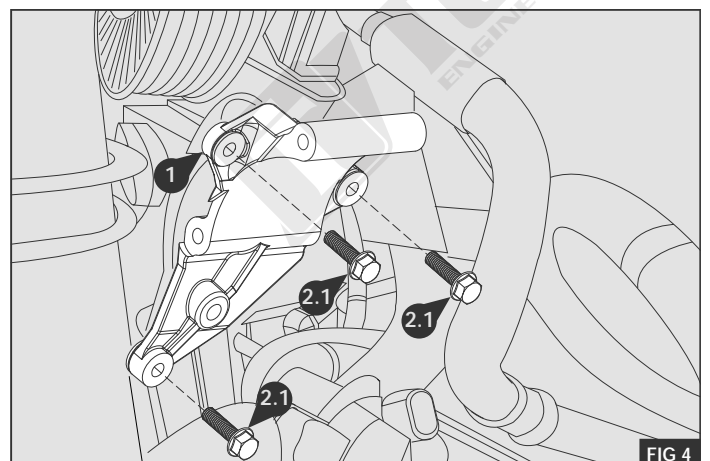
- Using a suitable tool rotate the automatic belt tensioner pulley **(A)** anti-clockwise and insert a suitable 4mm pin, an Allen key is ideal for this purpose **(B)** - Fig.1
- Remove and discard the original manufacturers poly groove drive belt, noting the original routing, if different from the diagram shown in Fig.6 report your findings to your Kit/System supplier before proceeding.
- Remove and discard the original vehicle manufacturers mounting bracket assembly that supports the idle pulley when the vehicle is not fitted with air conditioning. If you are using this kit to adapt the original manufacturers compressor, remove the original compressor and any bracket before proceeding **(E)** - Fig.2
- Release the power steering pipe nut **(C)** and turn the pipe **(D)** to the position show to allow clearance for the compressor. It may be necessary to realign the pipe assembly once the selected compressor is in place - Fig.3
- Fully tighten the power steering pipe nut previously released **(C)** be careful not to overtighten the nut.



COMPRESSOR BRACKET INSTALLATION

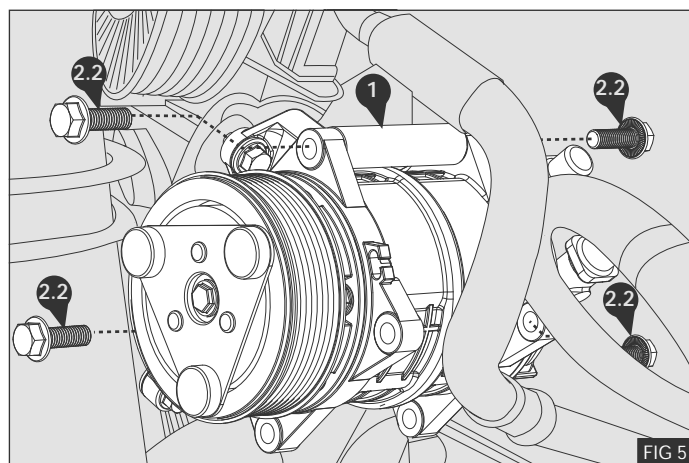
NB: Please refrain from using "Loctite" unless otherwise notified

- Install the supplied compressor mount bracket **(1)** into the position previously taken by the original mounting bracket using bolts **(2.1)** M8 x 30 - Fig.4
- Torque bolts **(2.1)** to 35Nm / 26lb.ft. using a calibrated torque wrench.



COMPRESSOR INSTALLATION

1. Fit the compressor to the compressor mount bracket ① Fixing it with the supplied bolts ②.2 M10 x 30, ensure that there is adequate clearance between the compressor and the power steering hose assembly previously turned to position - Fig.5
2. Torque the four bolts ②.2 to 73Nm / 55lb.ft. using a calibrated torque wrench.



DRIVE BELT

1. Fit the supplied replacement poly groove engine drive belt ③ to the engine in the same configuration in accordance with the original manufacturer's design - Fig.6

CP Crankshaft Pulley

AT Automatic Tensioner

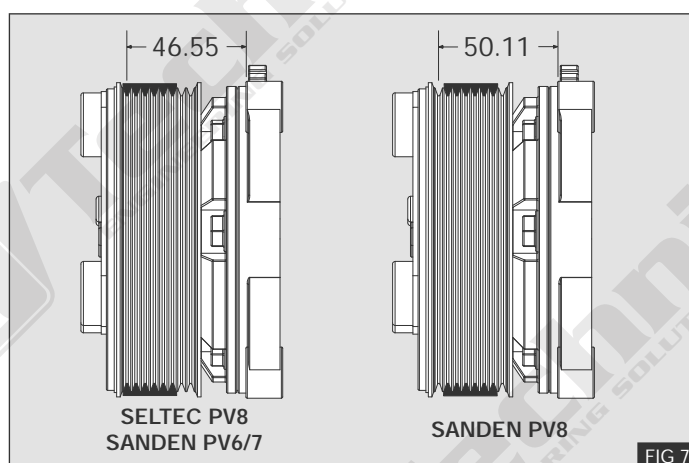
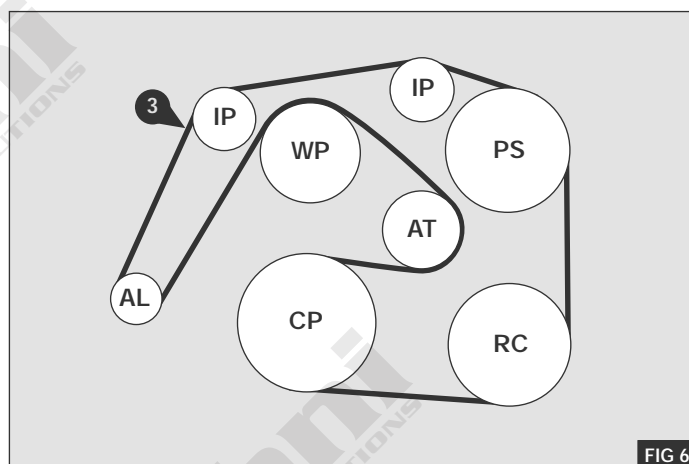
WP Water Pump

AL Alternator

IP Idle Pulley

PS Power Steering

RC Refrigeration Compressor



NB: Where applicable and dependent on the compressor model, align the supplied drive belt by installing in the correct clutch groove - Fig.7 Seltec PV8 has the same gauge line (46.55) as the Sanden PV6 & PV7, belt is fitted to front groove.

Sanden PV8 has a unique gauge line (50.11) in most cases, belt is fitted to second groove. If in any doubt, please check with your compressor supplier

2. Release the automatic belt tensioner ① and remove the securing pin if fitted previously.

POST INSTALLATION

1. Before starting the engine check all the installed parts and ensure that the belt is installed correctly. Run the unit for at least ten minutes, then check the whole mounting assembly and previously removed parts. Attach the supplied warning label ④ on to a suitable location.

